

Work Order ID 71834

Wednesday, July 13, 2011 9:25:40 AM



Page 1

Item ID: D3833-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Base End Face)

Start Date: 7/14/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 7/19/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: MUF Date: 11-07-13

Tooling:

Date:

Run Start



QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3833	Rev A

100. _____ 0.00



FLOW WATER JET

Waterjet

Memo

FLOW CNC Waterjet

1-Cut as per Dwg D3833 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Debur if necessary

110

QC2- Inspect parts off machine FAI/FAIB



QC

Memo

Quality Control

120

QC8- Inspect parts - second check



QC

Memo

Quality Control

11/07/18 8

11/07/18/6pm 8

8/11/18

8

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: *3/c*

0.00

Memo

0.00

Packaging

AE 11.07.19. R/C 11.07.19

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/7/2011
ME
11-07-19

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Picklist Print

Wednesday, July 13, 2011 9:25:36 AM

Page 1

Work Order ID: 71834



Parent Item: D3833-1



Parent Item Name: Mesh (Base End Face)

Start Date: 7/14/2011

Required Date: 7/19/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	850.5924	2.1601	18.19032			



Expanded Metal Flat SS

Location	Loc Qty	Loc Code
MAT	38.2107	
117708	38.2107	
WA	812.3817	
115012	95	
117197	102.9036	
117455	16.0341	
117896	102.1046	
118153	176.3394	
118248	320	

18.2 ~~8.00~~ 11/07/18

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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

D3833-3 MESH, LID END

D3833-5 MESH, LID END

C

C

B

B

D3833-1 MESH, BASE END FACE

#71834

RELEASED
08/11/16 MB

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.23		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWING NO.	D3833	SHEET 1 OF 2
TITLE	MESH, BASKET END	SCALE
		NTS

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8 7 6 5 4 3 2 1

A

A

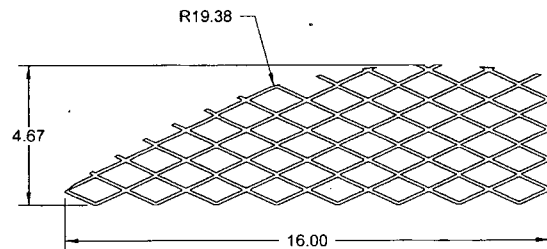
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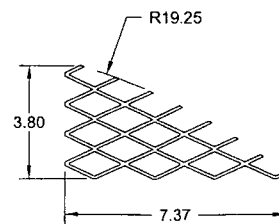
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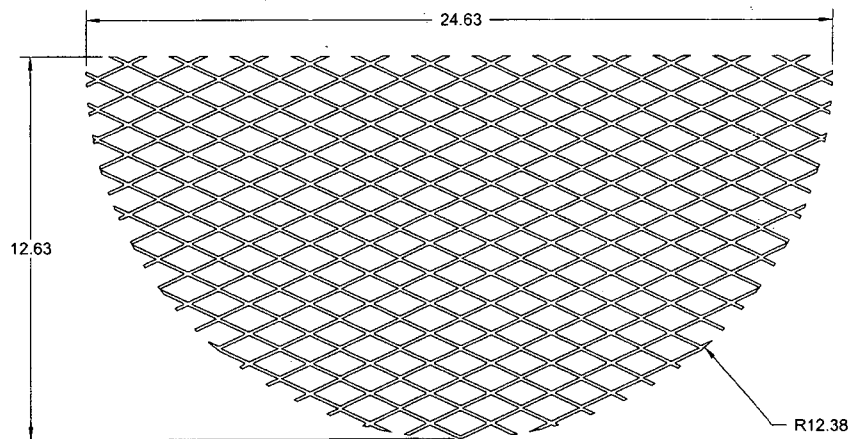


D3833-3 MESH, LID END



D3833-5 MESH, LID END

#71834



D3833-1 MESH, BASE END FACE

RELEASED
28/11/81

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3833	REV. A
MFG. APPR.		SHEET 2 OF 2	
APPROVED		TITLE MESH, BASKET END	SCALE
DE APPR.		NTS	
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